## GOODYEAR CO.'S **AMAZING GROWTH**

Began With \$12,500 in 1908; Did \$131,000,000 Business in 1918

The story of the automobile tire, now part of the datiy life of millions of people all over the world, furnished

Although originally invented by Although originally invented by an Englishman, the modern tire is truly and typically American in its develop-ment and chief features. It has brought rubber from a lowly place among the modern industries to the front rank, so that to-day it stands only a little way behind steel in the industrial affairs of the world.

Only a few years ago the motorist could not start out on a Sunday after-noon's ride with his family without fear and trembling for his tires. The comic papers were filled with his tire troubles. Now, all this has been changed and the old difficulties are practically eliminated. old difficulties are practically eliminated. The motorist of to-day may forget his three and sive himself the peace of mind necessary to an enjoyable trip. De Palma, the speed ace, drove one set of Goodyear cord tires at Daytons, Florida, 400 to 500 miles in official tests at speeds exceeding 150 miles an hour, breaking all world's speed records from one to twenty miles. The tires at the end of the trials showed no sign of wear. This shows what the tires of to-day will do. A large part of this tire development A large part of this tire development

as been due to the Goodyear Tire and Rubber Company of Akron, Ohio. The

Its rarely paralleled expansion is truly spectacular. From less than \$5,000 square feet of floor space to its present area of ninety-five acres exclusive of its branches, from 100 employees to approximately \$0,000—this is the story of twenty years. From an insignificant proximately \$0.900—this is the story of twenty years. From an insignificant little enterprise in a strawboard factory bought with borrowed capital to one of the world's largest manufacturing corporations it has rapidly forged ahead.

The mammoth plant which bears the inventor's name, although he had no part in its inauguration, was established in 1898 during the period that bicycle fires and carriage tires were the most prominent rubber product. The growth of the automobile industry to sizable proportions a little later was responsible

rtions a little later was responsible for the greater expansion of the plant.

The growth of the company has been of a sturdy and enduring kind. Starting with an initial investment of only \$12,-500, of which only \$3,500 was in cash and that borrowed, the plant is now valued at nearly \$20,000,000, with an

utput in 1918 of \$131,000,000.

In 1908 the output of the Goodyear Company in value had increased to \$2,000,000 from a humble start of less \$2,000,000 from a humble start of less than half a million during its first year. The Goodyear Company was the pioneer in the development of many of the types of tires that are now serving to make automotive transportation a success Ameng these the most conspicuous are the straightside automobile tire, and the meumatic "cord" tire, both of which were brought out in 1904. Goodyear pheumatic cord tires for motor trucks have taken motor trucks out of the slow speed, heavy duty class and transferred them into the class of high

speed transportation agents.

In the manufacture of tires of high quality only the finest of cotton fabrics quality only the mest or cotton raprica can be used, for if a tire is built up of fabric containing the slightest defect its deterioration in actual service is bound to originate at the point of the Tire and Rubber Company has long had its ideas as to what to expect from cotton fabric.

Oftentimes they were unable to buy on the open market the kind of fabric that had the tensile strength consistent with the Goodyear ideals of manufacthe Goodyear ideals of manufac-ture. So a few years ago they secured their own cotton mills in Goodyear, Conh, and by developing their own pro-cesses of tire duck manufacture they were able to construct a fabric or can-vas that was stronger than any other tire fabric on the market.

tire fabric on the market.

To carry out the idea of perfecting to the greatest possible extent the raw materials that go into their tires Goodyear terials that go into their tires Goodyear later opened up an immense cotton plantation in Arizona, developing a 20,000 acre project in the Salt River Valley, on which a long staple cotton has been produced that is better than the long staple cotton of any part of the world. The Goodyear Tire and Rubber Company is one of the largest users of crude rubber in the world. Its last year's operations alone required 25,000 tons of rubber valued at over \$40,000,000. Part of this rubber was grown on Goodyear's own rubber was grown on Goodysar's own rubber plantation in Sumatra, where thousands of acres have been planted to the Hevia Brazillensis rubber

tree—the tree that produces the finest studies of rubber.

The output of the Goodyear factories is now 25,000 tires a day and it will be 30,000 a day before July 1. The company recently developed and annual studies a new plan of factory management, which involves broad and company to the company of the co ment, which involves broad and com-prehensive principle of an employees council of industrial relations in keep-low with the modern trend of the times Juring the present year the company is looking forward to a business of approximately \$175,000,000 gross, with reasonable assurance that this will be accomplished. accomplished.

### DARK TIRES ARE NO FAD.

That its tires are now made in dark alors is due not to a fad in style but to apportant improvements in the comparish which make up the tire tread, is statement of the United States Tire

ompany.

After a long period of experimentation is company developed a new formula it tread compounds, so much experimentation is to tread compounds, so much exper and much better wearing that was adopted as the standard of manuclure, even though it called for a large from the light color to which a public has been accustomed.

Refore the dark tire was placed on market it was thoroughly tested by a lasting fleets of the company. These als demonstrated that the dark company is produced tires of greater mileage an he lighter stock. The dark colored

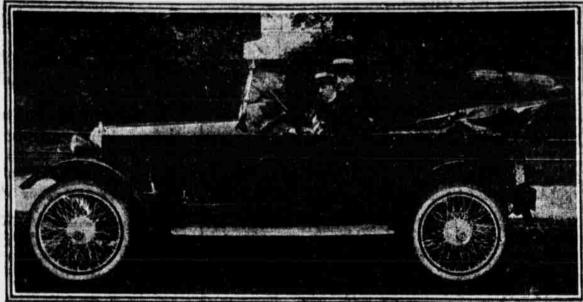
the lighter stock. The dark colored have been on the market long it now to demonstrate their

Maids from the matter of the quality the fire, the dark colored tire has decided advantage in that it is not easily discolored as the light tire, heep a light colored tire presentable wired frequent dressing, but the black needs no attention of this sort.

I the dark tire offered no superior the light tire would probably demand with buyers who regarded

demand with buyers who regarded the favor, but the unquestioned su-pity in toughness and durability of dark tread make the matter of colors ligible factor when considered in terms of the dra.

#### Hollier Six Is Well Received in New York.



the Hollier Six, made in Chelsea, Michigan, by the Lewis Spring and Axie Company and handled here by Norris Mason and W. Irvine Pickling of the New York Fulton Truck Company :t 240 West Fifty-ninth street. The Hollier is a remarkably good looking car and all its units, except the red seal Continental motor, are made right in the Lewis factory. The car sells for \$1.785

o. b. factory.

Both Mason and Fickling are very well known automobile men of wide experience and already many predicmame of the Goodyear company has come to be as indelibly associated with the automobile tire as the name of Charles Goodyear is linked with the automobile tire as the name of Charles Goodyear is linked with the vulcanization of rubber. The Goodyear company towers among the wonders of American industry.

So amazing has been the company's development—doubled in three years ifteen fold in the last decade—that it is difficult to keep pace with its trenendous growth. Its factories stand as a symbol for the service and quality of product that has made the company a leader in the rubber industry of the Schott learned that a Hollier Six was en route over the roads to a point in en route over the roads to a point in Connecticut. He persuaded the Hollier man to put the car into the run to Greenfield, Massachusetts. The car

BIG CHANDLER EXPANSION.

Growing Demands.

In a deal involving more than \$1,000,-888, the Hulett Motor Car Company, Inc., distributers of the Chandler Six, has

purchased the large six story building on Broadway at Sixty-second street, the present Chandler headquarters, and will make it one of the most complete estab-

lishments for the merchandising of auto-mobiles to be found anywhere. More than 100,060 feet of floor space will be used for Chandler sales and service.

arrived here late Wednesday afternoon, too late for any adjustments or a work-out. The following morning it started with the rest of the cars, with Fickling, who had never been in a Hollier before, at the wheel. Fickling drove the entire distance of 600 miles and made a perfect score. Then the deal for the agency was closed.

It was an unusual and convincing

agency was closed.

It was an unusual and convincing demonstration.

It is not enough to call the Hollier Six simply "snappy." It is in fact distinctive. Its lines are thoroughly European. From the French plate glass windows in the rear to the radiator shell are to be found the standard principles of ears that sell for many times the

of ears that sen local car for the average of amount.

This is an ideal car for the average of family. Built with a wheelbase of 116 inches it has a long, graceful body design. The body has ample room for five large persons. Its roominess is one of the noticeable features. When you ride in it, you will immediately note the perfect road balance that has been achieved. This and the unusual lightness make for economy of upkeep.

Here are the complete specifications:
Seating capacity, five passengers; wheelbase, 116 inches; motor, six cylinder Continental, cast en bloc 3 k x 4 k inches. base, 116 inches; motor, six cylinder foot Continental, cast en bloc 3½x4½ inches, 25 to 35 horse-power, S. A. E. rating; lubrication, pressure distribution; cool-ing system, centrifugal pump circulating car.

son tank in rear, Stewart vacuum system; electric system, Splitdorf motor, generator; ignition, generator storage battery system, with coil and distributer; electric lights, large headlights with improved diffusing lenses, speedometer light, tail light; clutch, aluminum cone clutch faced with raybestos; transmission, selective type with three speeds forward and reverse, gear ratio 4.41 to 1; rear axle, full floating type with spiral bevel drive; springs, front are semi-elliptic 1% x35, rear cantilever 2x and waxed enthusiastic over her general 42; wheels, artillery type wood, wire wheels optional at extra cost; tires, 32x 4 inches, non-akid on all wheels; brakes, internal expanding 11%x1½ inches, external contracting 12x2 inches; fenders, full crown type; upholistery, genuine french plaited leather; top, one man type, bavel French plate glass windows in rear, curtains open with doors; equipment, rain vision slanting windshield, moto meter, electric horn, electrically lighted walnut instrument board on which are located speedometer, clock, carbureter controll. Ignition and lighting switch on steering column, combination robe and hand rail on back of front seat.

Here a subject to the rear end of the frame to take the business end of the towing rope. In other words, we didn't know up to that moment that we were labelled "wrecking crew" and apparently framed up to the moment that we were labelled "wrecking crew" and apparently framed up to the moment that we were labelled "wrecking crew" and apparently framed up to the moment that we were labelled "wrecking crew" and apparently framed up to the moment that we were labelled "wrecking crew" and apparently framed up to the moment that we were labelled "wrecking crew" and apparently framed up to the moment that we were labelled "wrecking crew" and apparently framed up to the moment that we were labelled "wrecking crew" and apparently framed up to the moment that we were labelled "wrecking crew" and apparently framed up to the moment that we were labelled "wrecking cre switch on steering column, combination robe and hand rail on back of front seat, foot rest in tonneau, complete set of tools, tire carrier at rear with extra rim; color, Rolls-Royce blue, carmine and stardard blue black; model, touring

big retail sales, the Chandler headquar-ters are the big distributing point for cars sold throughout a wide territory in marked yesterday. "It is just like walk the East. With an entire building to work in, the headquarters organization will be in an exceptionally fine position to handle the increased business of the coming year promised by the present big demand for the new Chandler line.

MAXWELL'S UNIQUE DISPLAY.

Transplanted Country Broadway Showroom.

Harry J. De Bear, manager of the New York Maxwell-Chalmers branch at 1808 Broadway, has just raised the cur-tain on one of the prettiest and most at-tractive scenes yet depicted along Broad-In discussing the big project, J. B. Hu-lett, president of the organization, said: "New York is the biggest market in the world for Chandler cars and it is only natural that we should want to es-tablish a permanent home here." The Broadway and Sixty-second street corner has been identified for many years with Chandler success, where the sales and service departments have been

As one of the Maxwell customers re-

Car 'owners who use dry batteric often have occasion to lament the brief New York Maxwell-Chalmers branch at 1808 Broadway, has just raised the curtain on one of the prettiest and most attractive scenes yet depicted along Broadway in an automobile salesroom.

The entire place has been redecorated, portraying a beautiful spot in the country. The walls and panels have been followed in a soft force have been to these devices. In many cases the real reason why the dry batteries all so rapidly is simply because they are not protected from moisture, dirt and excessive vibration. It is easy to make a stout wooden box fitted with a cover and permanent terminal connections. The sides, bottom, ends and cover sales and service departments have been doperated most effectively together. The Chandler organization now occupies a great part of the building, but there is not space enough to satisfactorily handle the steadily increasing business, and the acquiring of additional floors became processary. The walls and panels have been tions. The sides, bottom, ends and cover are made of hard wood three-eighths of an inch thick. The box may be made to accommodate as many cells as desired, green, giving the appearance of a typical various parts of the box are screwed to rural spot. The windows are all adorned with birch bark covered flower processary. bexes, in which are blooming several va-In addition to being the centre for its rieties of green plants, which further made to fit flush with the box sides.

# HIGH SPOTS on the Row

LMER THOMPSON is a good old soul most of the time, but he fell down badly last Wednesday hen he failed to tell us that the car he ressed into service for us between Bear ountain and New York was the official wing car, or 't'ugboat," if you please, of the Automobile Club of America. He model. We were not supposed to know anything about these things because we vere automobile editors.

And after we had been riding as we supposed in considerable style with a uniformed chauffeur, it was considerable of a shock to be told by rank outsiders along the way that our car was minus door handles and a right rear hub cap, and that in the list of telitale equipment see still did carry was a distorted left roar hub cap that had been pulled out of

as we looked, because we were so far from home. rom home.
But why keep this cort of thing up?

But why keep this cort of thing up? How the old boat could go! With the starting of the motor she let out an angry roar and was on her way like a flash. 1912? Yes, and with all kinds of "pep"! Why didn't the garage men keep still about all the things that had dropped off the old craft in seven years of faithful service? The motor was still there—a glutton for noisy work, but one that never got enough. We had been having a glorious time passing many of the lovely modern models that hadn't time as we passed them even to get a hook into the old towing ring sticking out behind as they could keep. As one of the Maxwell customers remarked yesterday. "It is just like walk-ing into the garden of some luxurious suburban home with the motor car set directly upon its gorgeous lawn."

Electric fans have been liberally distributed throughout the room, making a real cool and delightful resting place for the directly upon the country of the lovely modern models that hadn't time as we passed them even to get a hook into the old towing ring thicking out behind so they could keep up. That old motor just snatched us out of everybody's way except the way been out along the Row in the hot sun in quest of an automobile.

Battery Box.

Car owners who use dry batteries had the car too if they could have had their way. They just toved the old dis-figured relic. You could see it in the way they walked around her and the way they shot glances at one another when the motor began to roar again. "There's a car," said one, "Right," said another. Then we were off. 1912—a Packard—and some car! We thank you, Elmer. After all, fancy door handles and hub caps don't make corre

> Among last week's arrivals "In our midst" from Salt Lake City was Glenn A. Tisdale, president of the Franklin Motor Car Company of New York, president of the Rotary Club and holder of

tional orvention.

First to greet this large man was his son Gienn Tisdale, who was willing to admit that holding down the position of head of the company during his father's absence was even a bigger job than trying to break the record of monthly sales and that record drive of nine hours between the Syracuse factory and New York, both held by the elder tide.

B. S. B.

tackling the work with unusual enthusiasm. It is very gratifying to us to be as he to get our herose back and to find them so glad to be with us again. The war has taught them the value of co-peration and strict application to the task at hand and has made them better men for our business."

In going over the list of men in the service of the E. S. Partridge Company, Inc. who were also in the service.

BACK TO PEACE TIME BASIS.

Partridge Organisation Has All Its Soldiers and Sailors at Work.

Having always been one of the strongest advocates of service in the automobile industry, E. S. Partridge, president didn't tell us either that it was a 1912 of the E. S. Partridge Co., Inc., is most enthusiastic over the return of the last of the soldiers and sailors of his company who went away to fight more than a year ago and are now back in their a year ago and are now back in their old jobs. As he puts it: "Our organisation in all its departments is now back on a peace basis and with our strongest technical experts on deck again we are in the best position possible to give the kind of service I believe all our customers deserve. I am frank to admit that our personnel was hard hit by the war and that we couldn't always give the service to customers we wanted to give them because we couldn't get the kind of men we wanted. Many

all records for driving a Franklin auto-mobile from Syracuse to New York. He a vim and now that the big job is done returned from a Rotary Club interna-over there they are back here again and tackling the work with unusual enthusiasm. It is very gratifying to us to be able to get our heroes back and to find them so giad to be with us again. The war has taught them the value of cooperation and strict application to the task at band and has made them better

pany. Inc., who were also in the service of their country, it was astonishing to note how thoroughly they covered all branches of the service and how high

Among those who were in the United States or allied armies are: Major Joseph F. Bell, Aviation Service: Capt. W. H. Nowill, Ordnance: Capt. H. M. Darling, First Canadian Expeditionary Force: Lieut. John McCullaugh Owen Motor Transport Cone Force Service: Transport Corp Foreign Service; Sergeant-Major Ralph Owen, Motor Transport Corp; Sergeant Arthur Sachett,
Motor Transport Corp; Sergeant Dave
Hagan, Motor Transport Corp; Corporal
George S, Partridge, Tank Corps; Corporal W, T, Lyon, Sixty-ninth Regiment



6000 MILES

THE same wonderful tires as ever-but we raised the mileage because Keystone tires always have and always will stand up for 6000 miles. We now guarantee them without reservation for that distance.

Most Mileage Ever Given For the Money

KEYSTONE TIRE & RUBBER CO. BROADWAY and 62nd ST. **NEW YORK** 





WE would be a little less than human if we were not proud of the present status of the Cadillac.

The country's best citizenship frankly proclaims it the car of cars—the very best, and the most desirable, that human skill can build, or money can buy.

Men and women who are at the forefront of their communities, in culture, discrimination, and ability to choose the best, have entrenched it in a position of leadership, which admits of no question. Putting this national and international prefer-

ence on its lowest plane-trying to estimate the worth of Cadillac reputation in money—the imagination can not measure its value.

As we would be a little less than human if we did not prize this precious preference So we would be a little less than sane if we did not

protect it.

Every consideration of common sense, and business acumen, and sentiment, requires that the Cadillac shall be made better, and better, and better, in the future, as it has been in the past.

We pledge you that this is the only sense in which the Cadillac will ever change—in a steady pressing forward toward higher and higher standards.

The Cadillac, whose excellence the whole world celebrates today, is the same Cadillac as the first of its type refined with infinite patience, and unremitting zeal.

We promise you that the Cadillac of tomorrow, or a thousand tomorrows, hence, will still be the same splendid car, progressively improved— Cadillac in principle, Cadillac in high purpose, and Cadillac in performance.

Detroit-Cadillac Motor Car Co. Broadway at 62nd Street

Inglis Uppercu, President

CADILLAC MOTOR CAR COMPANY - DETROIT MICH



# Oakland Motor Car Company Announces a Branch for New York City

IT is the fixed policy and the practice of the Oakland Motor Car Company to market a thoroughly good automobile on the basis of its merits, and to support its intrinsic worth by careful and intelligent service.

In order to carry out our program in this territory more effectively than ever before, we will establish a Branch in New York July 1st for the distribution of the Oakland Sensible Six.

The New York City Branch will be under the management of Mr. Charles M. Brown.

His intimate and thorough knowledge of New York City trade, both wholesale and retail, as well as of Oakland policies, will insure to every dealer and owner that degree of service and attention to which he is entitled.

Note the location mentioned below of both our wholesale and retail offices.

### Oakland Motor Car Co., Pontiac, Mich.

Wholesale Only: 57th and Broadway, General Motors Building.

Retail Only: 1758 to 1760 Broadway, at 56th Street.

Temporary Oakland Service Quarters are located at 207 First Ave., Long Island City, one block from the subway.